



#### SIEVI VIPER 1+ S1

43-52124-112-92M

35-38 EN ISO 20345: S1 SRC

43-52124-113-92M

39-47 EN ISO 20345: S1 SRC

Durable and sporty shoes with composite toecaps. Upper material is breathable and water-resistant microfibre, ventilation perforations and 3D-dry® lining in the upper material make these shoes extremely breathable. Double-layer soles are extremely durable and flex grooves ensure that the shoes are highly flexible. FlexStep® soles for excellent shock absorption.





#### Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N.

Toecap made of composite material is completely metal free and insulates well against heat and cold.



#### Resistance to oil and many chemicals

Sievi's sole resists oil and many chemicals. The oil resistance of Sievi footwear meets the requirements of the EN ISO 20345:2011 standard.



#### Antistatic

Footwear designed with antistatic features, discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



#### Water repellent

The upper material used in this footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2011 standard.



#### Shock-absorbing heel

The shock-absorbing heel area protects the feet and the skeletal system against stress. The product meets the requirements of EN ISO 20345:2011 and EN ISO 20347:2012: the shock absorption capacity of the footwear is at least 20 J. The cushioning effect is guaranteed by the use of FlexStep® sole material in all Sievi footwear.



#### Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is of shock absorbing FlexStep® material.



#### DUAL insole

The Sievi DUAL Comfort insole has shock absorbing cushions made of PORON® material which adds comfort to your feet and back.



#### Microfibre

The upper material of the footwear is microfibre, which is fast drying and very resistant to frequent washing.



#### Metal free

Footwear displaying with this symbol is metal free. The footwear is light, and metal detectors do not react to it. It fulfils the requirements of the EN ISO 20345:2011 standard.



#### ESD

Through its sole construction, ESD footwear provides a safe and controlled method of discharging the body's static electricity. The tolerances for the resistance of Sievi footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1).



#### Dry feet with 3D-dry

3D-dry lining, developed by Sievi, transfers moisture from the foot to the second layer of the lining and further through the upper and away from the shoe thus keeping your feet drier and more comfortable.



#### FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material, developed by Sievi has been re-designed.

The re-designed sole material maintains its excellent shock absorbing properties and flexibility in freezing conditions more efficient. The footwear sole therefore remains softer, even in heavy freezing conditions, and maintains excellent friction on slippery surfaces. The construction of the FlexStep® flexible sole eliminates stress and shocks to the feet and spine, helping to prevent foot and back pains and thereby improving work efficiency. The FlexStep® flexible sole is featured on all Sievi footwear.